



VELUX®

VELUX Modular Skylights

Designed in cooperation with Foster + Partners



Front cover: Longlight 5° in The Nemeef Building, Apeldoorn, Netherlands.

Ridgelight 40° fitted with roller blinds in SIEMENS Headquater, Ballerup, Denmark.

Bringing light to life with the VELUX Group

More than 70 years of research and development has made the VELUX Group market leader in roof windows. The time has come to use our experience on a bigger scale.

Daylight and fresh air are essential for a healthy indoor environment. Mentally and physically we can perform better with an abundance of daylight and fresh air. This, in combination with solid energy performance remain at the core of the VELUX brand. With the new VELUX Modular

Skylights we now offer these same benefits to commercial buildings. Plenty of daylight, intelligent ventilation and excellent energy performance.

Reinventing the commercial skylight

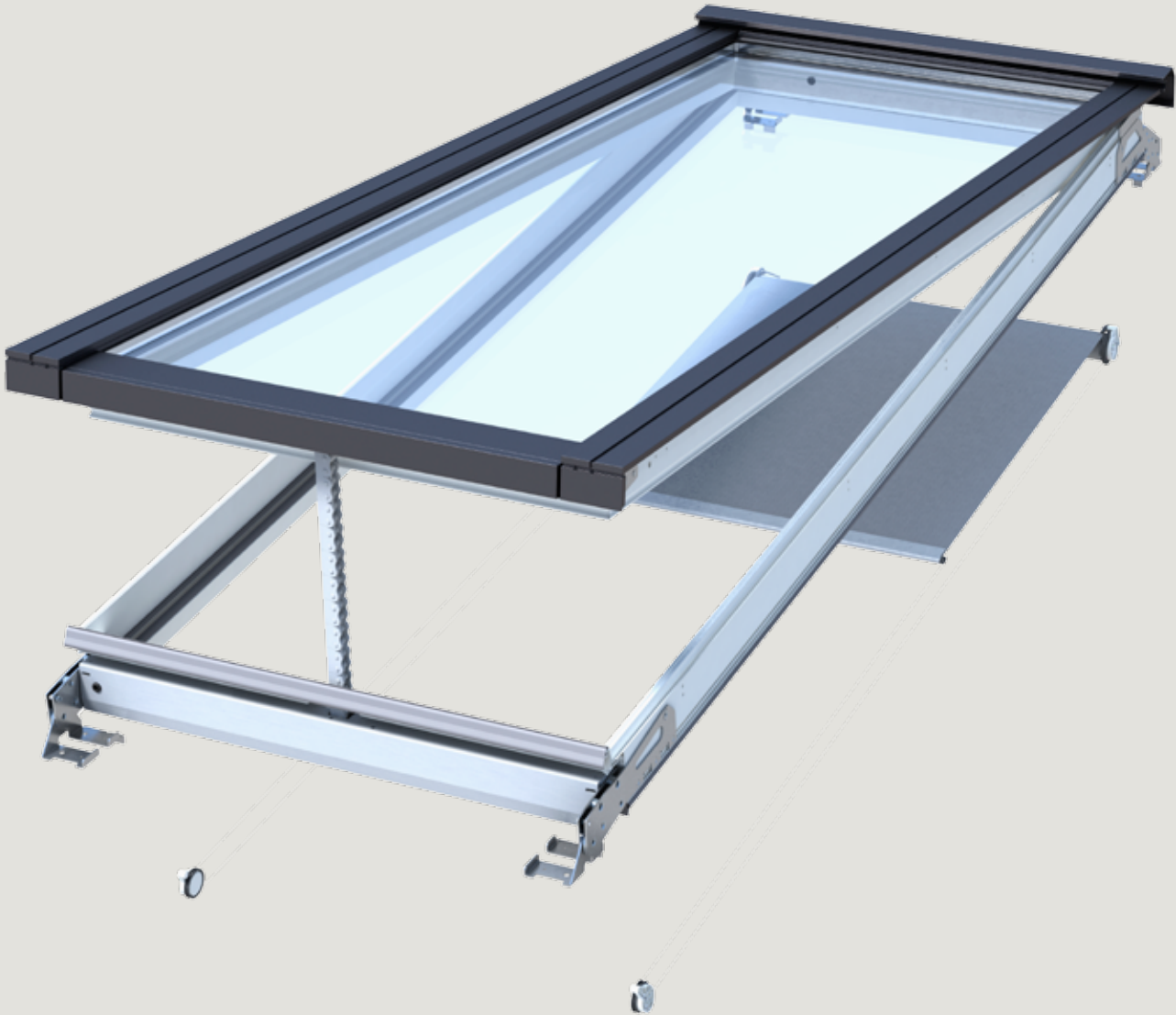
Introducing a unique design, a new material and even better energy performance. The new VELUX Modular Skylights are changing the rules of commercial skylights.

VELUX Modular Skylights mark a shift in the evolution of traditional commercial daylighting. For the first time the market is offered a fully prefabricated skylight concept. Made from a composite material that ensures excellent energy performance, thermal stability and high strength

the product is elegantly designed and meets all international standards. VELUX Modular Skylights is an excellent choice for all types of commercial buildings.

VELUX Modular Skylights

The one module that offers all the benefits of a truly modular system



Index

VELUX Modular Skylights are based on three key advantages

VELUX Modularity	6
VELUX Modularity sums up the benefits of having a complete product system with 100% prefabricated components, one single module design and an innovative installation principle that ensures fast and easy installation.	
▶▶▶ A complete skylight system	8
▶▶▶ One module design for all solutions	10
▶▶▶ Size grid	11
▶▶▶ 100% prefabrication for perfect quality control	12
Intelligent Design	14
Intelligent design equals fully integrated product features and all the benefits of working closely together with the renowned architects, Foster + Partners.	
▶▶▶ Designed in cooperation with Foster + Partners	14
▶▶▶ Fully integrated ventilation and sunscreening	16
Innovative Material Performance	18
Material performance is all about maximising the strength, stability and positive insulation properties of the entire installation by employing a composite, which is specifically designed to do the job.	
▶▶▶ A new framing material	20
Solutions	22
Longlight 5 - 25°	24
Ridgelight 25 - 40°	26
Northlight 40 - 90°	28
Atrium Longlight / Ridgelight	30
Service and Accessories	
Glazing unit	32
Control System	32
Sunscreening	33
Sub-construction	34
A Logical Delivery	36
VELUX guarantee	36
Tools and References	37
On-site VELUX Support	38
Consultancy and Support	39

VELUX Modularity



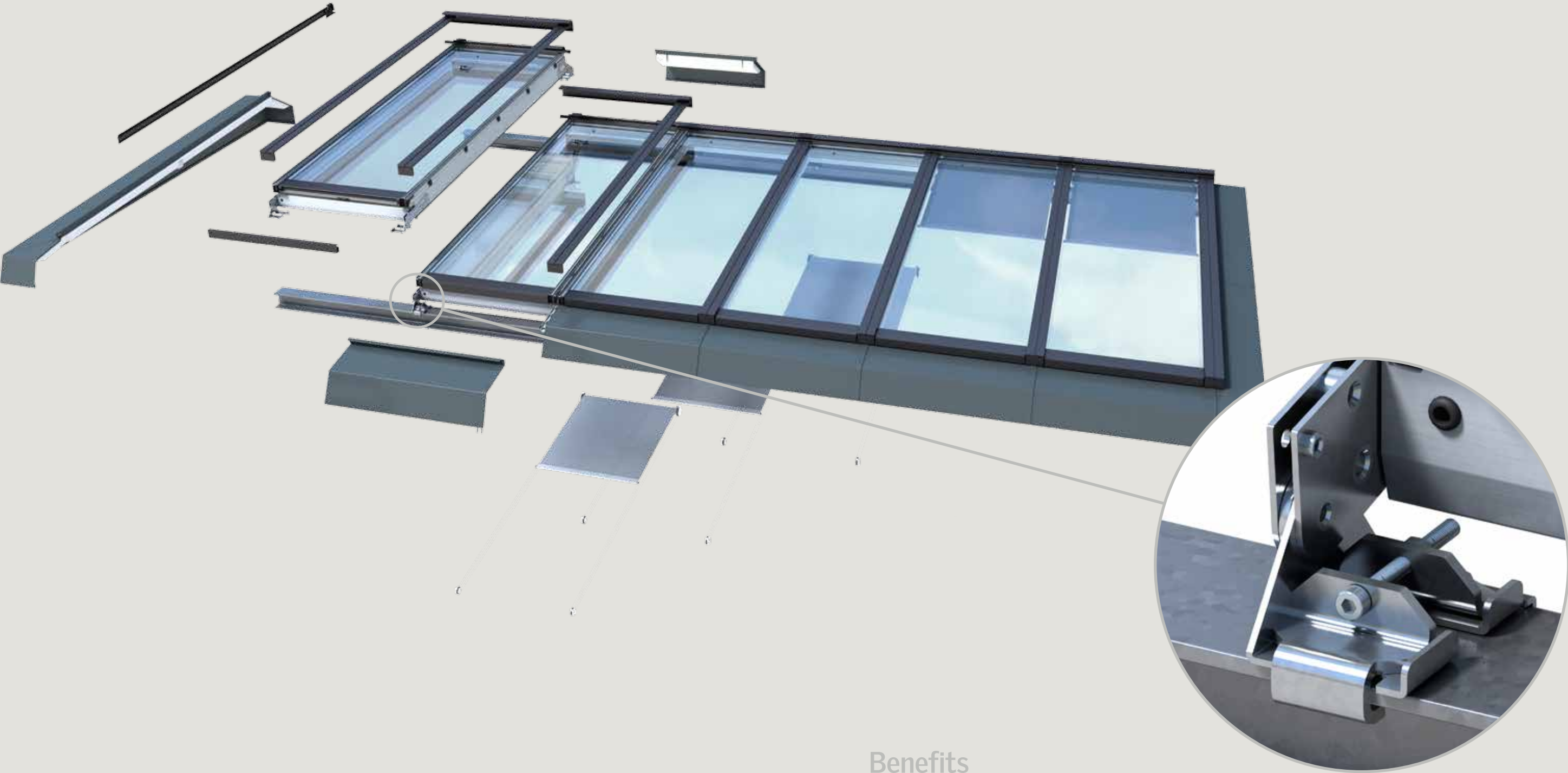
Ridgelight 40° in SIEMENS Headquater, Ballerup, Denmark.

For decades skylights have been designed and installed with components that need to be customized for each specific building's design. Glazing and profiles being delivered on separate pallets, muddled installation procedures that keep the building open to the elements and vulnerable for weeks. It has never been a straightforward task.

VELUX Modular Skylights is an entirely different story. With a fully prefabricated modular concept comes a single module system. All essential components are created, tested and integrated in a controlled environment and pre-fitted prior to delivery. From an architectural point of view this modular concept comes from a simplified design process where transparency and ease of specification remain keywords.

VELUX Modularity

A complete skylight system



All components are designed in exact accordance to the overall system. In our controlled production facilities we monitor all aspects to ensure a perfect fit and assembly.

A unique bracket system with a simple clamp design guarantees a predictable installation process, this makes it possible to fit an entire module within minutes.

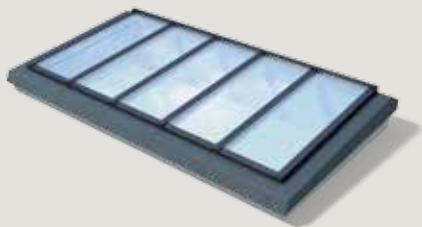
Benefits

- ▶ High level of functionality
- ▶ Perfect system fit
- ▶ Easy installation

VELUX Modularity

One module design for all solutions

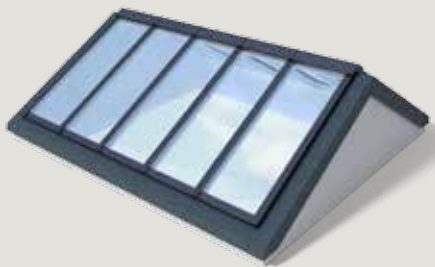
Longlight 5 - 25°



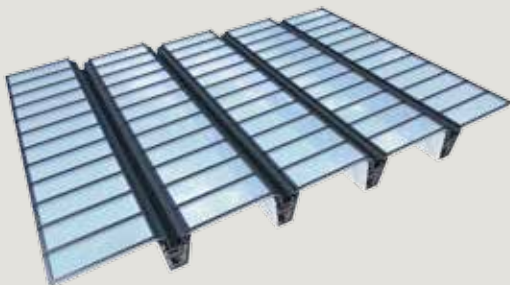
Northlight 40 - 90°



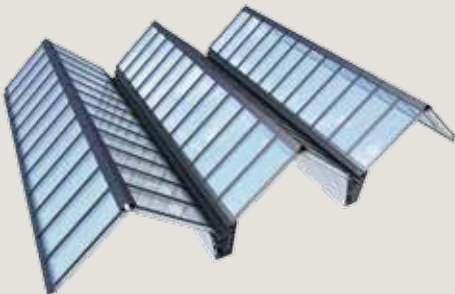
Ridgelight 25 - 40°



Atrium Longlight 5 - 25°

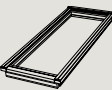


Atrium Ridgelight 25 - 40°



Based on a one-module design specifying the desired solution becomes much simpler, ensuring a safer and more transparent design process.

Fixed modules



mm	Size grid				
	675	750	800	900	1000
1200					
1400					
1600					
1800					
2000					
2200					
2400					
2600				*	*
2800				*	*
3000					*

* Extra long modules for longlight and northlight. Constructed with an extra strong glazing unit

Comfort ventilation



mm	Size grid				
	675	750	800	900	1000
1200					
1400					
1600					
1800					
2000					
2200					
2400					

Benefits

- Extensive design options
- Easy specification

VELUX Modularity

100% prefabrication for perfect quality control



Tested in Northern Europe's largest wind tunnel with gusts reaching storm levels.



Pyrotechnical testing. Glazing unit and profile are able to sustain more than 1652° F for at least 30 minutes



Tested for the effect of unwanted electromagnetic fields, interference, radio waves and noise in Northern Europe's only audio centre.

All components used within VELUX Modular Skylights are prefabricated and require no processing on site. Therefore, following installation your entire solution will replicate the exact properties and safety margins proven throughout rigorous testing in tough conditions.

Benefit

- ▶ Reliable and predictable quality

Intelligent Design

Designed in cooperation with Foster + Partners



The joint expert team from the two companies used the London Headquarters of Foster + Partners in designing the concept.

VELUX Modular Skylights were developed in close cooperation with the renowned architects from Foster + Partners. Together we have created an intelligent design that meets all international standards and requirements for commercial building.

“ This is our contribution in terms of pushing the prefabrication of sophisticated building elements forward. ”

Paul Kalkhoven
Senior partner at Fosters + Partners



Foster + Partners Headquarters



From left: Paul Kalkhoven, senior partner at Foster + Partners and Brent Møller, VELUX architect, at the London Headquarters of Foster + Partners.

Benefit

- Designed for architecture – engineered for performance

Intelligent Design

Fully integrated ventilation and sunscreening



- 1 Slim profiles and a flush exterior surface ensures an elegant look.
- 2 Chain actuators for venting modules are fully concealed.
- 3 Internal blinds add to the minimalism with a “floating” design.
- 4 Ultra small motor hidden inside the blinds.

Ventilation and sunscreening components are subtly integrated within the skylight design. Actuators for venting modules and roller blinds are concealed in the slim profiles, meaning there is no visual difference to distinguish between fixed and venting modules.

What you draw is precisely what you get.

Benefits

- Minimalistic and elegant design

Material Performance



With low-energy use glazed modules and highly insulated perimeter closures, VELUX Modular Skylights offer one of the higher performing day-lighting solutions available. The fixed and venting modules themselves carry very low U-factor ratings determined in accordance with NFRC 100, at 0.35 Btu/(hr*sf*F°) for the double-pane units, and 0.22

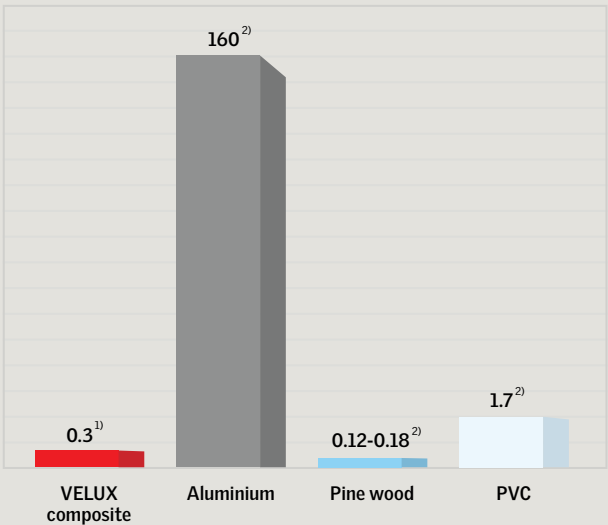
for triple pane, determined at the standard skylight slope. SHGC varies from 0.49 to 0.27, depending on region of use. This results in a much better life cycle impact on the environment than that of traditional aluminum-framed units.

Material Performance

A new framing material made from pultruded fibreglass and polyurethane

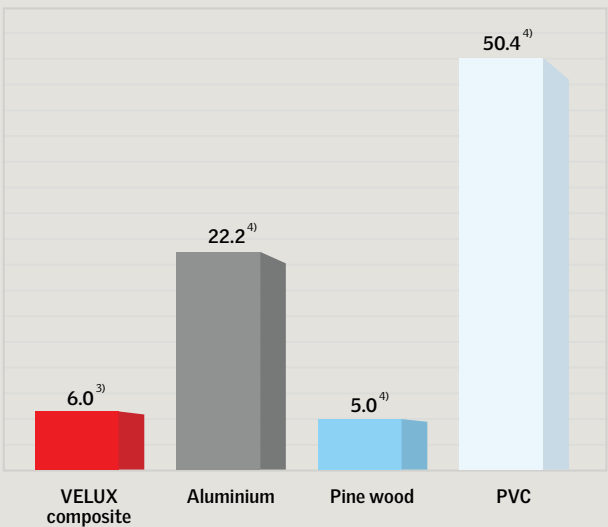
1 Thermal conductivity (W/mk) – A low score means high insulation performance

Profiles used for VELUX Modular Skylights consist of an extremely low-conductive pultruded fibreglass and polyurethane composite.



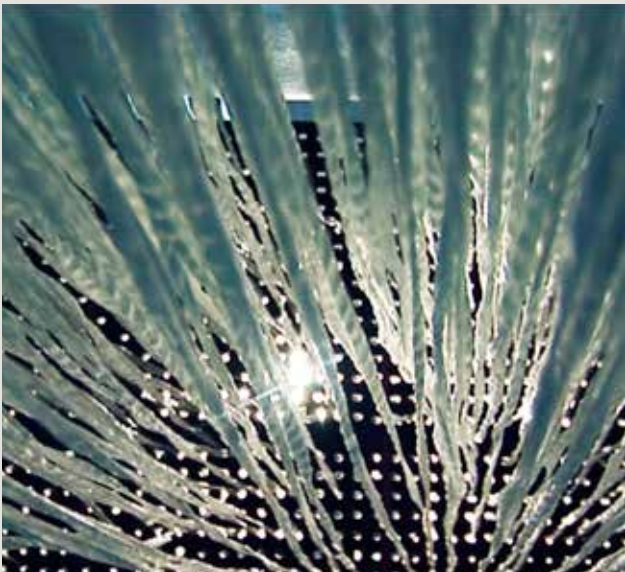
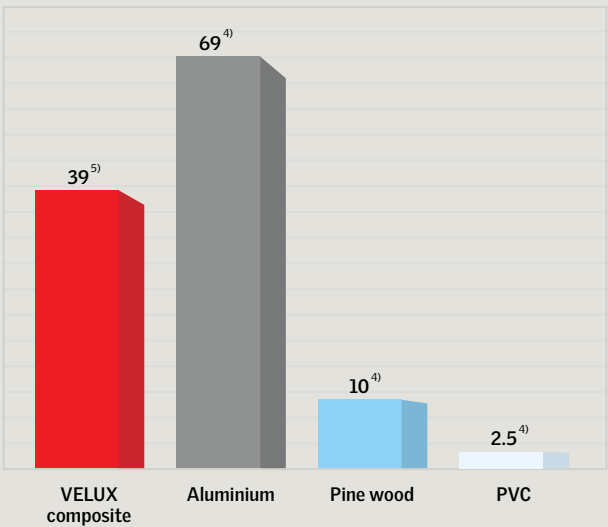
2 Linear expansion coefficient (10⁻⁶ m/m K) – A low score means high thermal stability

Whereas traditional skylight materials are bound to change form due to thermal fluctuations, the composite of VELUX Modular Skylights will maintain its dimensional properties, prolonging the expected lifetime of the application.

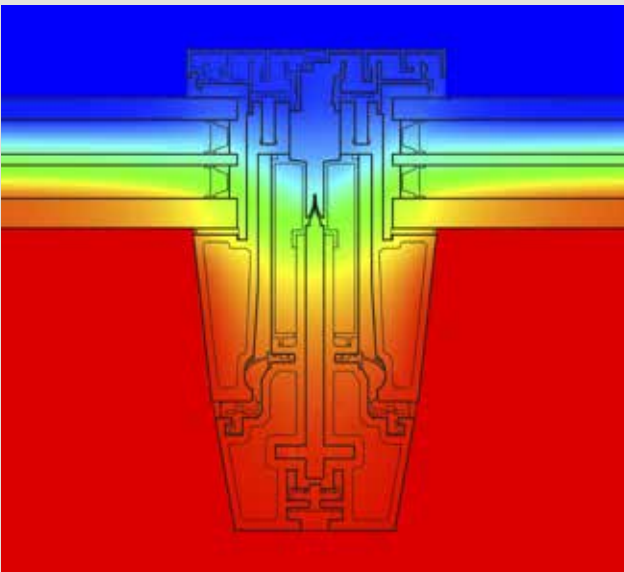


3 E-Modulus (GPa) – A high score means high strength

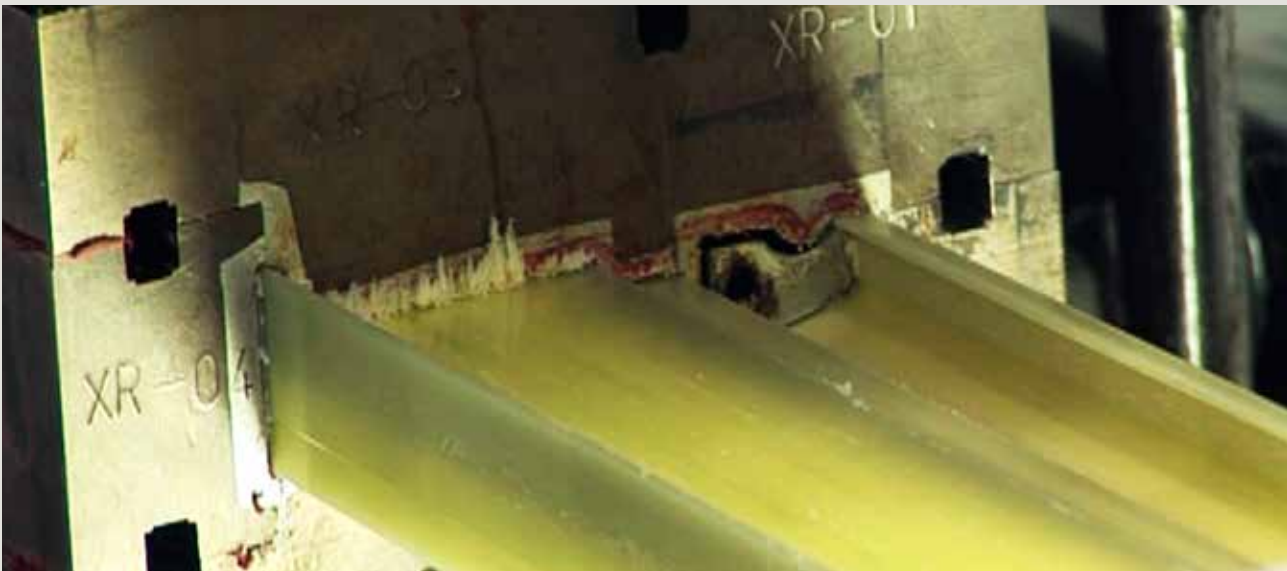
Material that combines low-conductive properties with high strength is usually hard to achieve. Thanks to the nature of the VELUX composite we are able to combine the two characteristics, giving the slim profiles self supporting strength and an ability to support installations of considerable size.



Profiles use composite made of 80% fibreglass and 20% polyurethane.



Thermal tests reveal the composite's superior insulating properties.



A pultrusion process moulds the composite and creates an exact form.

Benefit

► VELUX composite - a material ideal for skylight profiles

Solutions



Ridgelight 25 - 40°.



Longlight 5 - 25°.



Northlight 40 - 90°.



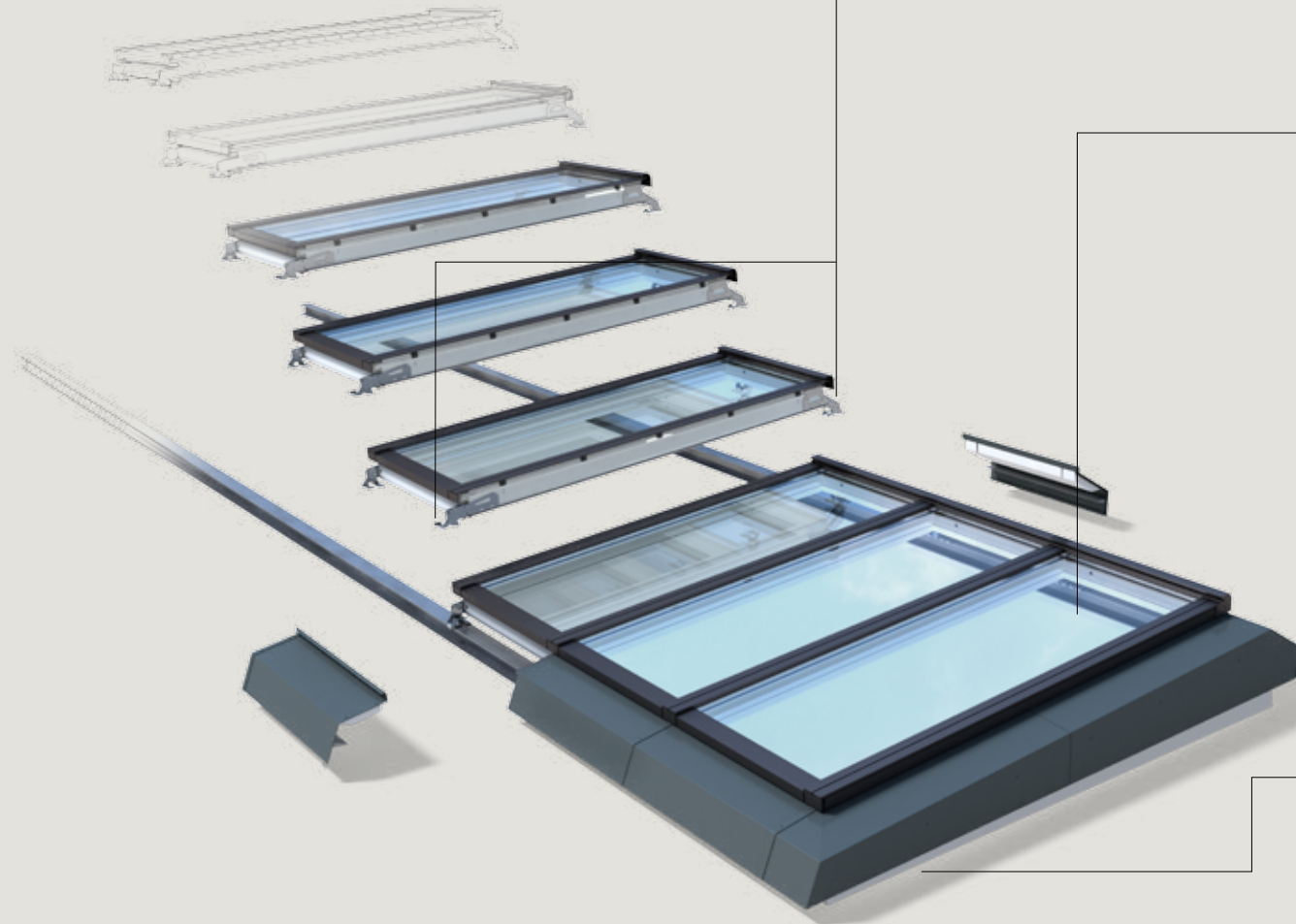
Ridgelight at 5° with Beam.



Atrium Longlight 5 - 25°.

Longlight 5 - 25°

Longlights are bands of VELUX Modular Skylights, pre-fitted with installation brackets and clamps that guarantee a fast and secure installation. The flashing allows for configurations with a pitch of 5 to 25°.



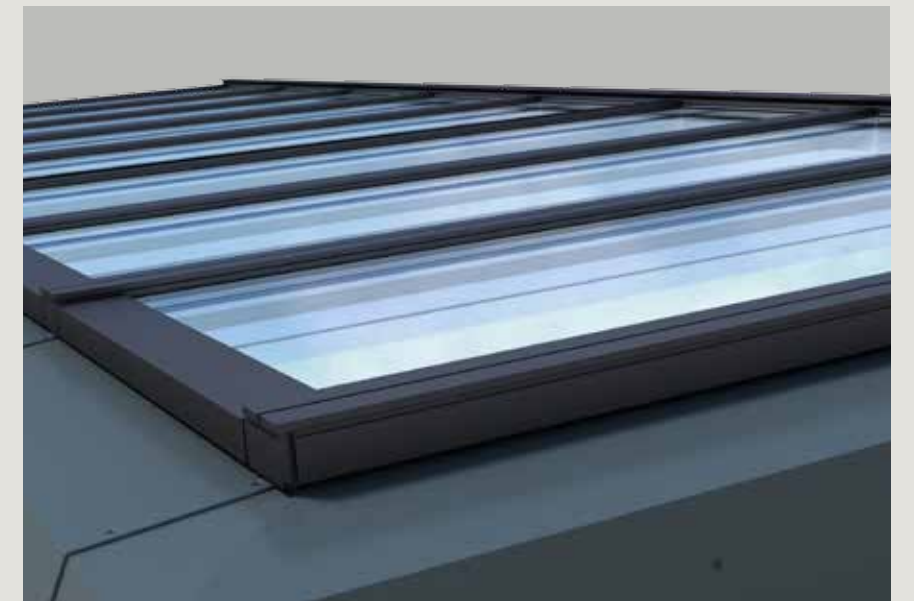
1 Mounting bracket

The galvanized steel bracket system for fastening the module consists of two identical brackets and clamps in top and bottom, ensuring a precise and easy installation.



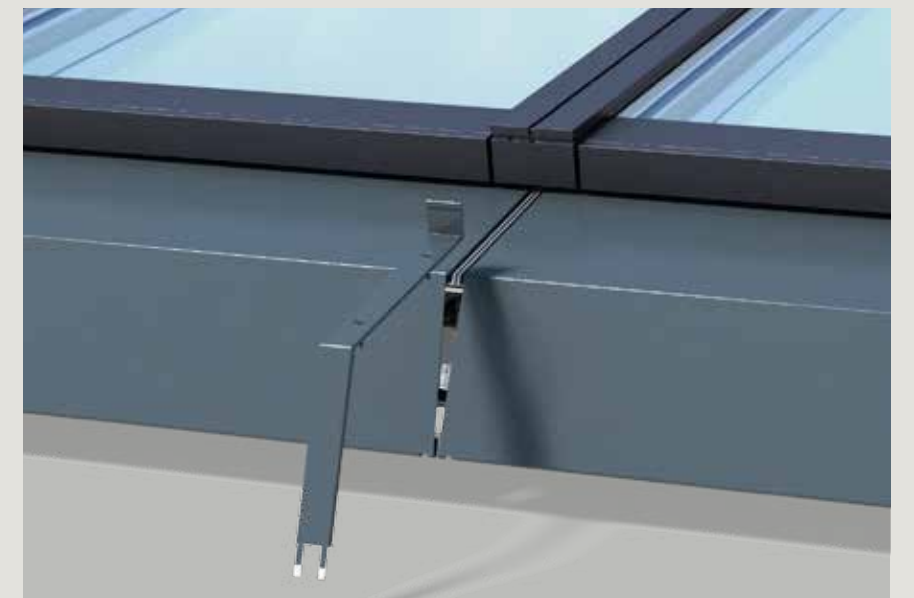
2 Down to 5° pitch

The design permits installations down to a 5° pitch. Using fixed as well as venting modules.



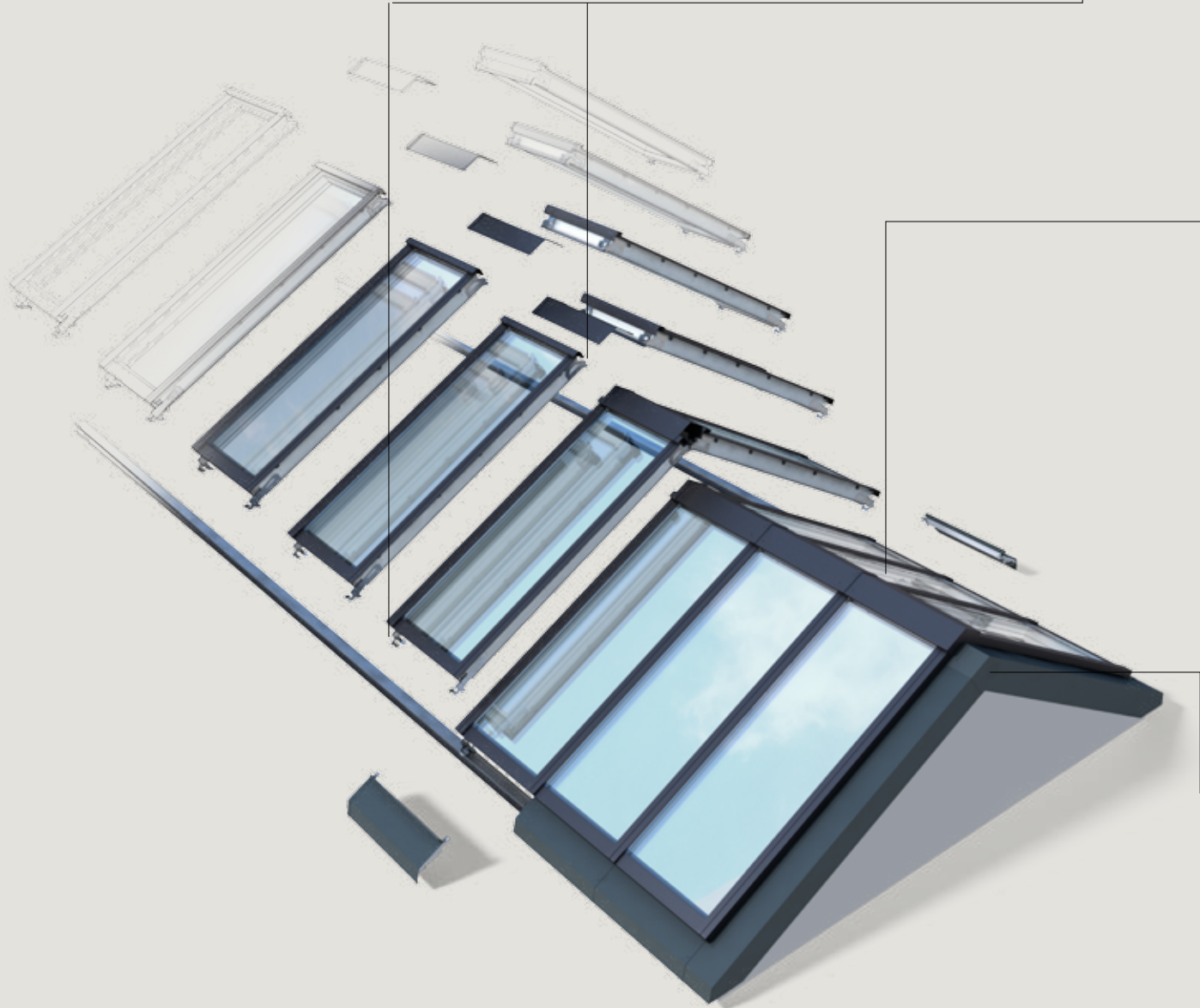
3 Modular flashing

The prefabricated modular flashing comes with integrated insulation and snow stop. The flashing is easy to install and guarantees a perfect fit that makes it 100% waterproof.



Ridgelight 25 - 40°

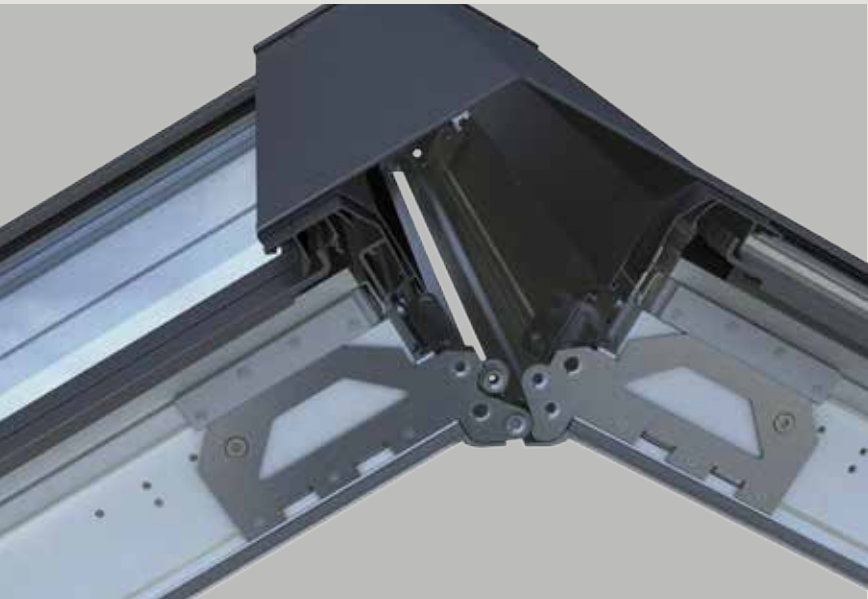
Ridgelight, with a 25 - 40° pitch, is a classic looking solution, consisting of two rows of skylights that support each other. No beam is required as the construction is a self-supporting structure. The flashing allows for installations with a 25 - 40° pitch.



1

Mounting bracket

The galvanized steel mounting bracket at the bottom and the interlocking ridge bracket at the top ensures a precise and easy installation



2

Self-supporting ridge

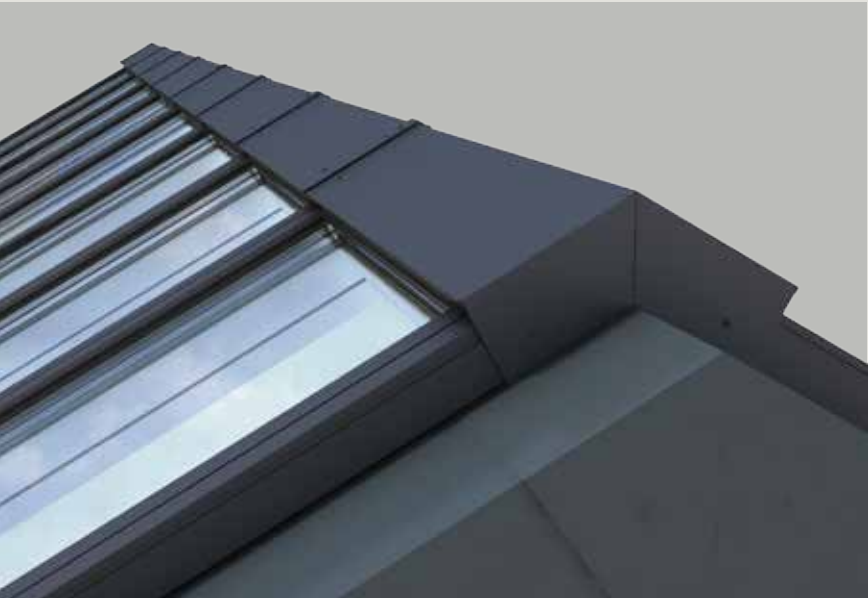
The self-supporting ridge is covered internally by a white cover that offers an elegant finish.



3

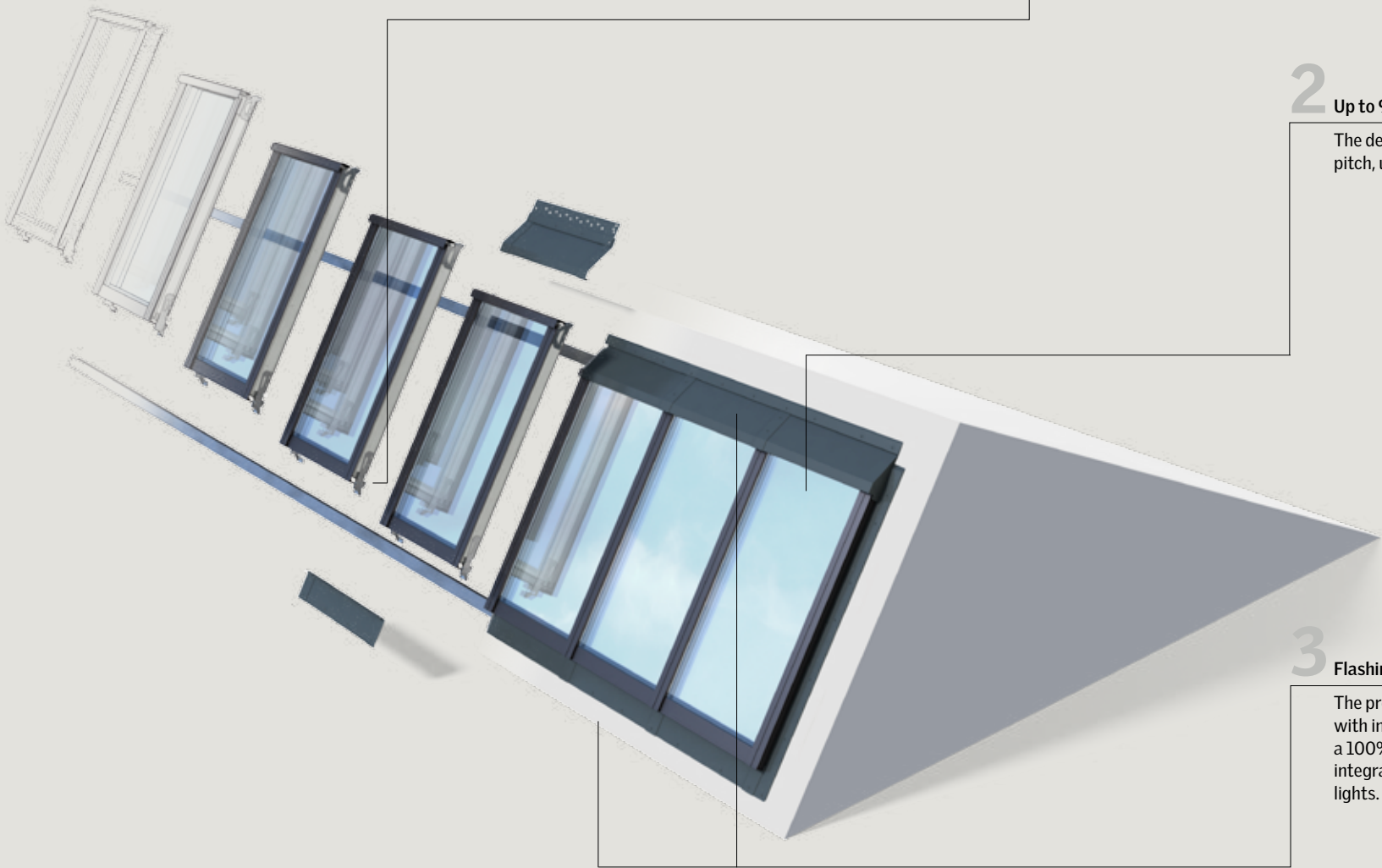
No on-site adjustment

The solution-specific ridge flashing is prefabricated and supplied by the VELUX Group. No on-site adjustment is needed.



Northlight 40 - 90°

Similar to longlights, northlights are strips of VELUX Modular Skylights. The characteristic upright design is primarily for installations that are directed towards the northern hemisphere for soft and reflected lighting. Northlight installations are applicable for pitches from 40° to 90°.



1

Mounting bracket

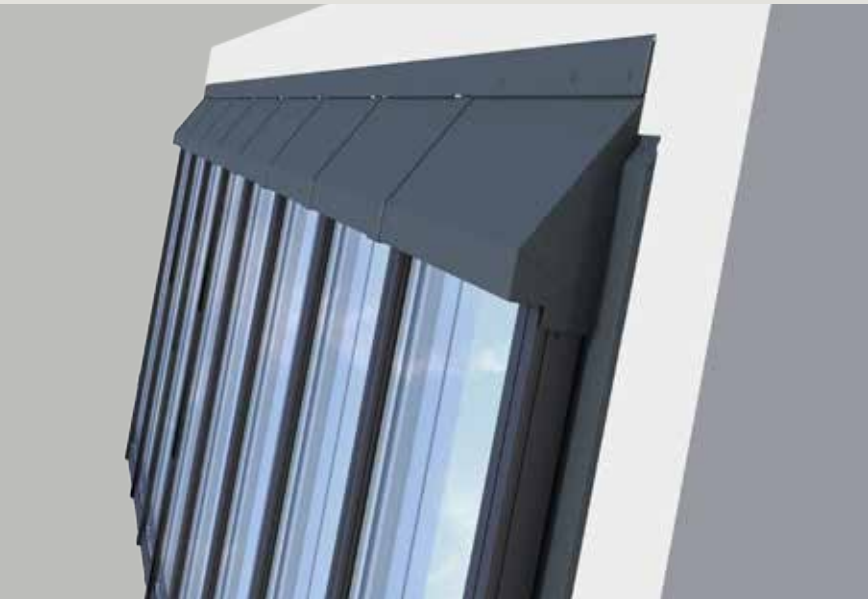
The galvanized steel bracket system for fastening the module consists of two identical brackets and clamps in top and bottom, ensuring a precise and easy installation.



2

Up to 90° pitch

The design permits installations up to 90° pitch, using fixed as well as venting skylights.



3

Flashing

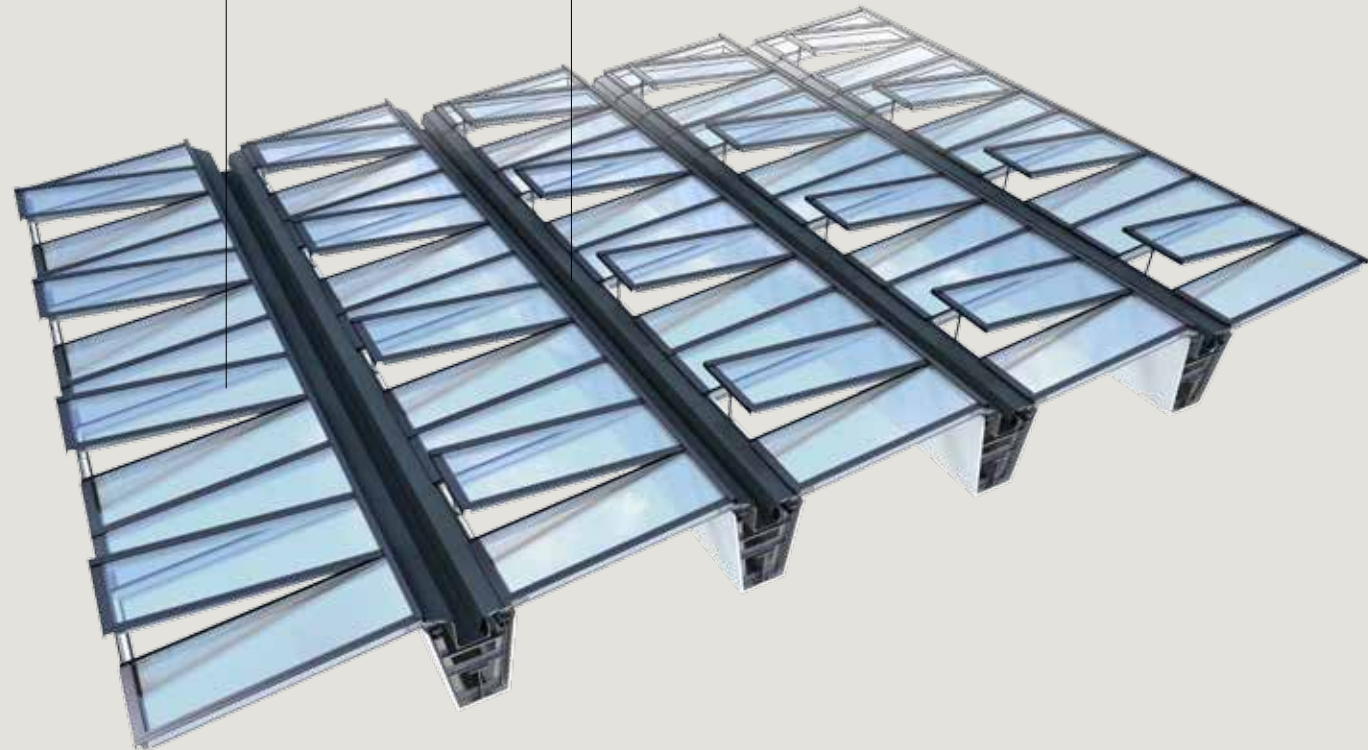
The prefabricated modular flashing comes with integrated insulation. The flashing ensures a 100% waterproof installation and seamless integration between roof material and skylights.



Atrium Longlight / Ridgelight

An atrium solution consists of several longlights or ridgelights attached to each other in the sub-construction. A drainage gutter separates each strip.

The supporting steel beams are not included in the VELUX delivery. The support structure must be designed by a structural engineer specifically for each project.



1 Full functionality

Atrium brings together all VELUX indoor climate functionalities, including automated ventilation and internal blind control.



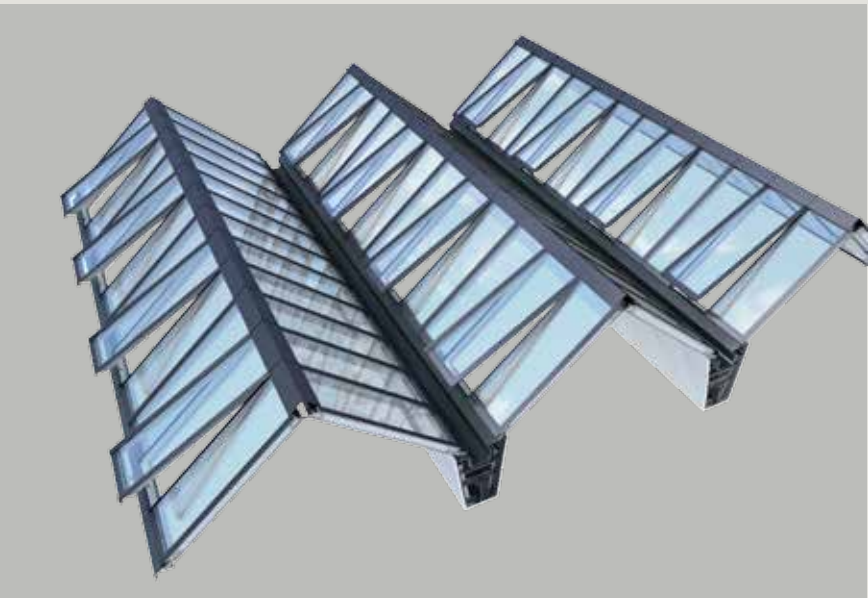
2 Maintenance

The valley gutter, separating the bands of skylights, offers easy access for external service and cleaning.



Atrium Ridgelight

An atrium ridgelight is applicable in building designs that have a relatively wide span between transverse beams.



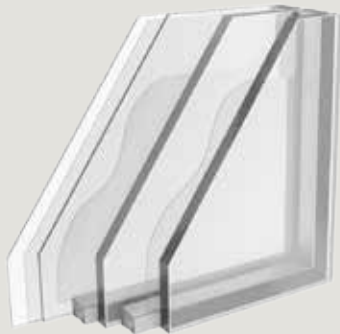
Glazing unit

Many different glazing options for optimal energy performance and design

VELUX Modular Skylights come with a standard low-energy double-glazing unit. Alternatively the skylight can be supplied with a glazing unit with improved solar protection or a triple-glazing unit for extra-low U-value. Custom glass options available.



Double-glazing unit



Triple-glazing unit

Control System

Choose between VELUX INTEGRA® or open system

Venting Modular Skylights and blinds controlled with the VELUX INTEGRA® system will be powered and controlled from a VELUX control unit using the VELUX INTEGRA® control pad, which allow the skylight modules and blinds to be set in any position and offers a range of programming features.

Venting Modular Skylights and blinds controlled with the open system solution is connected to ± 24 V DC and can be connected to, and integrated in, common building automation fieldbus systems.



A wall switch is for basic control of blinds and ventilation.



A combined rain and wind sensor is available as an accessory.



io-homecontrol provides advanced and secure radio technology that is easy to install. io-homecontrol labelled products communicate with each other, improving comfort, security and energy savings. www.io-homecontrol.com

The VELUX INTEGRA® control pad offers fully automated control.

Sunscreening

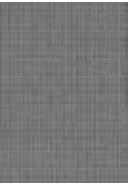
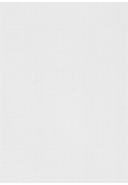
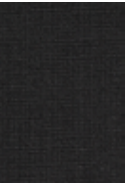
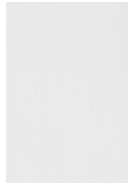
Blinds help control the indoor climate



Blinds can be drawn to offer heat and glare protection, whilst the venting modules remain fully operable.

The internal roller blind is designed for installation with VELUX Modular Skylights. The blind offers protection against heat and glare and is available in three commonly used colors. The fabric is color-fast and very durable. All brackets and wheels are grey.

Sunscreening

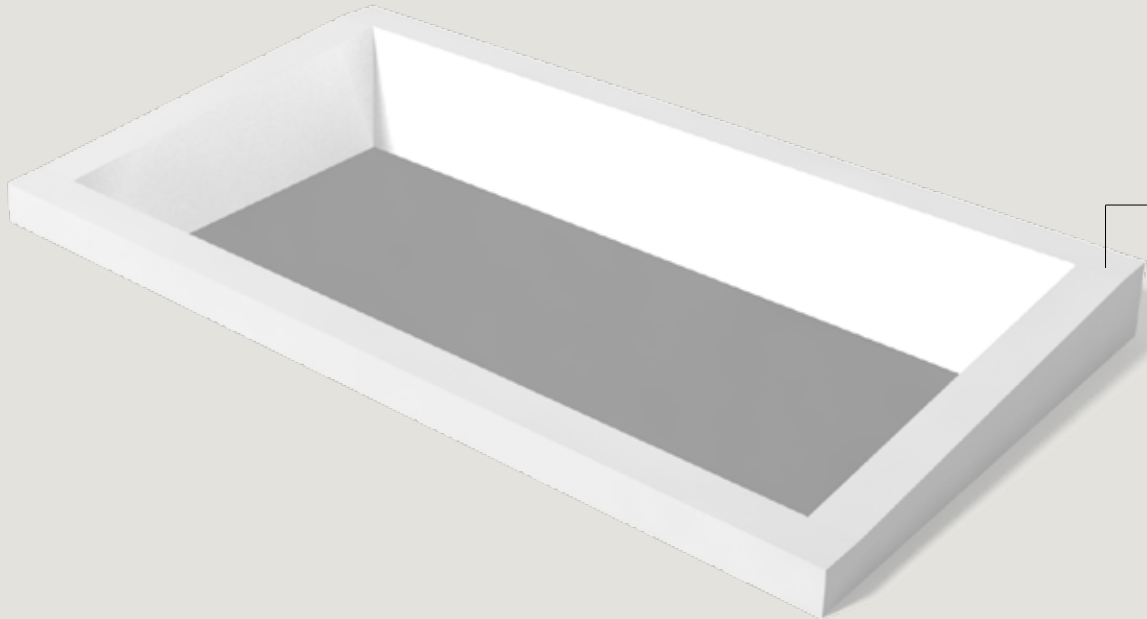
			
Gray	White	Black	White

Fire resistant

Sub-construction

An accurate sub-construction precedes a trouble-free installation

To achieve a trouble-free installation process the sub-construction needs to accommodate the unique module installation system. VELUX Modular Skylights require an accurate fixed dimensioned substructure. Likewise the strength of the sub-construction needs to be calculated from project to project, based on the building design and application size. Hence the sub-construction is not part of the prefabricated modular system.



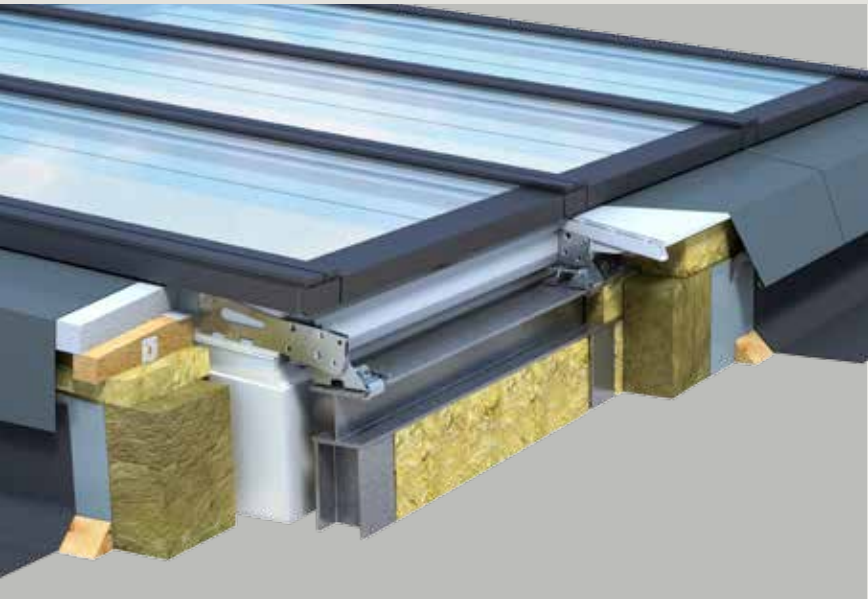
1 Timber

Timber remains the most flexible choice for creating a light and economical sub-construction with maximum energy performance. Due to its limited strength timber is not recommended for larger solutions and ridelight installations.



2 Steel

Steel offers flexibility in combination with great strength. Steel also permits the application to be installed with the maximum amount of insulation.



3 Concrete

Concrete provides a strong, but heavy sub-construction, mostly suited for concrete buildings. Whereas a wood or steel sub-construction can be prefabricated and hoisted onto the roof, concrete upstands are usually cast in-situ.



A Logical Delivery

All elements are labelled for logistical control and building optimization



On delivery each pallet is clearly marked with a letter, signifying the components ranking in the installation process. The letters make it easy to arrange

the delivery on arrival and plan the following installation, so that each component is made available at the right time at the right location.



VELUX Guarantee

VELUX Modular Skylights are supported by a 10-year guarantee

VELUX Modular Skylights and VELUX flashings are supported by a 10-year guarantee. Blinds, actuators and other electrical components that are a part of the modular system comes with a 5-year guarantee.

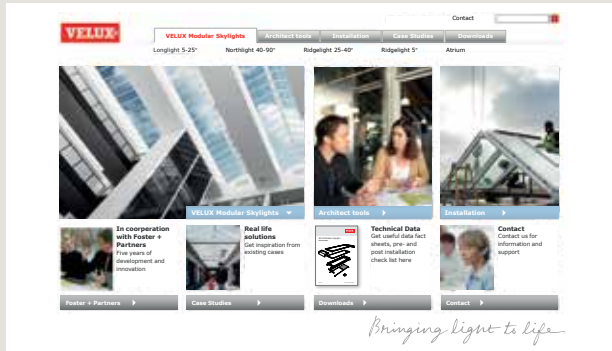
All warranty is subject to correct installation and usage. Warranty conditions can be found on: **modularskylights.veluxusa.com**



Tools and References

Take a look at our professional tools and references on velux.co.uk/modularskylights

Website



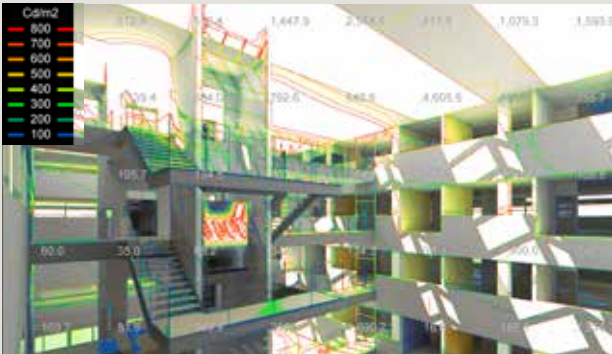
Visit the product website, explore our vast amount of background material and try our professional tools.

Technical data



All vital data is available in the technical data sheets. Order your free copy or download the sheets directly from the website.

VELUX Daylight Visualizer



Test the daylight effect of your project in relation to the ecliptic and your chosen application.

Films



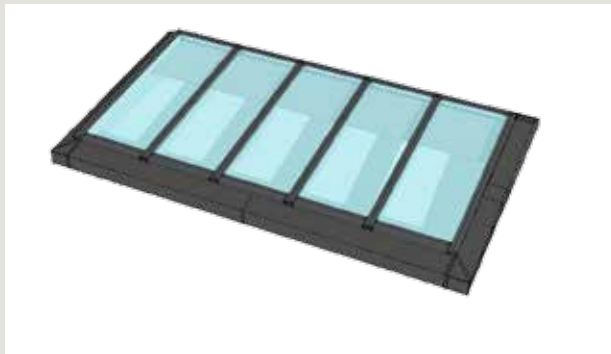
Get the entire vision and product overview in only a few minutes. The film offers a rare look behind the scene at Forster + Partners and uncovers the development process from start to finish.

Case stories



Explore existing projects and read what architects, builders, installers and end users think of VELUX Modular Skylights.

CAD and BIM



Visit our website to download valuable professional tools, including CAD, ArchiCAD and Revit elements. Register to receive regular updates.

VELUX Support

From drawing board to building site

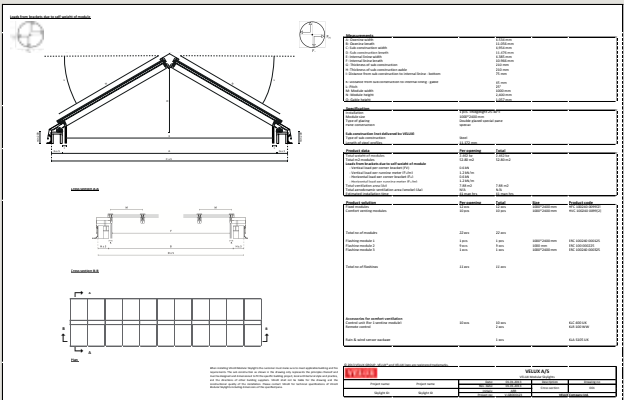


Based on each building case we help to identify the best product and delivery option. All technical documentation is available offline and online for planning, easy specification, design processing etc.

To ensure a trouble-free installation process, we also offer training of commissioned installers, providing them with vital knowledge and the confidence to get the job done in a safe and timely manner. Following installation, we offer comprehensive after sales support by way of; user guidance, product maintenance and timely solution updates.

Consultancy and Support

Contact VELUX Modular Skylights for more information and support



Our experts will help you identify the best and most viable solution.



Contact us for more information.

Address: 450 Old Brickyard Road
PO Box 5001
Greenwood, SC 29648-5001
Tel: 1-800-888-3589
Web: modularskylights.veluxusa.com

VELUX America, Inc.
450 Old Brickyard Road
PO Box 5001
Greenwood, SC 29648-5001
Tel 1-800-888-3589
Fax 1-864-943-2631
modularskylights.veluxusa.com

Bringing light to life™

VELUX®